

DART SPORTSMAN BLOCKS ON SALE!

- DART SPORTSMAN BLOCKS -

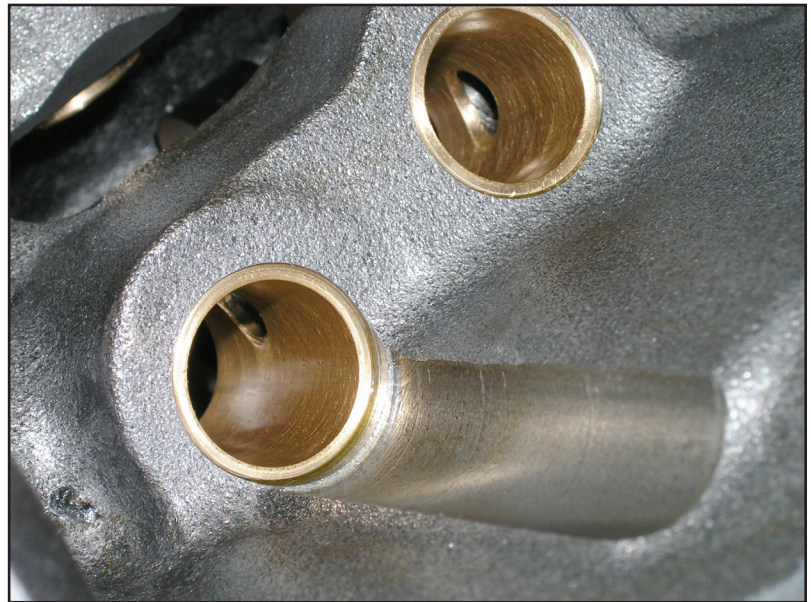
Part Number	Description	Bare	w/Bronze Lifter Bores	Fully Prep'd
31151211	9.025" x 4.125"	\$1,995.00	\$2,490.00	\$2,995.00
31273344	9.800" x 4.250"	\$1,995.00	\$2,495.00	\$2,995.00
31273444	9.800" x 4.500"	\$1,995.00	\$2,495.00	\$2,995.00
31273544	9.800" x 4.560"	\$1,995.00	\$2,495.00	\$2,995.00
31273644	9.800" x 4.600"	\$1,995.00	\$2,495.00	\$2,995.00
31273354	10.200" x 4.250"	\$1,995.00	\$2,495.00	\$2,995.00
31273454	10.200" x 4.500"	\$1,995.00	\$2,495.00	\$2,995.00
31273654	10.200" x 4.600"	\$1,995.00	\$2,495.00	\$2,995.00
31273644+50	9.850" x 4.600"	\$2,149.00	\$2,649.00	\$3,155.00

Bronze lifter bore sleeves -

SAE 660 bronze lifter bore sleeves installed to ensure proper lifter bore angles, eliminates costly galling of the lifters and the lifter bores, thereby reducing wear and improving overall reliability.

Fully prep'd block includes -

- Install bronze lifter bore sleeves
- Drill and ream lifter bore galleys
- Deck block to level decks and set deck heights
- Chase bolt hole threads w/tap
- Prep and torque main caps
- Hone cylinder w/torque plate
- Align hone mains
- Deburr



Bronze lifter bore sleeves eliminates costly galling, reduces wear, improves reliability!